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(71) Applicant: **BEECHAM GROUP PLC**
Beecham House Great West Road
Brentford Middlesex TW8 9BD(GB)

(72) Inventor: **Rawlins, David Alexander**
23 Harwood Close
Tewin Hertfordshire(GB)

(74) Representative: **Hardman, Carol Pauline et al,**
Beecham Pharmaceuticals Great Burgh Yew Tree
Bottom Road
Epsom Surrey KT18 5XQ(GB)

(54) **Pharmaceutical composition.**

(57) A pharmaceutical composition comprising a freely flowable powder, the powder comprising a porous, high absorption silica or silicate having absorbed therein at least 10% by volume of a liquid, pharmaceutically active composition, based on the weight of powder plus liquid, provided that when the liquid pharmaceutically active composition is a corticoid solution the silica or silicate has a mean particle size of at least 10µm in diameter.

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PHARMACEUTICAL COMPOSITION

The present invention relates to a pharmaceutical composition, and in particular to a composition in which the active ingredient is incorporated into a freely-flowable powder.

Hitherto, certain synthetic silicas have been used to absorb liquid pesticides, such as malathion, diazinon and parathion, to form freely-flowable powder concentrates which have good storage stability. Such silicas have also been used in a similar way to absorb liquid animal feed additives, such as ethoxyquin, molasses and choline chloride.

In addition corticoid solutions have been dispersed on amorphous porous silicas of small particle size (J.Pharm.Sci. 1984, 73 401-403).

It has now been found that silicas can be used to absorb liquid pharmaceutical compositions to form freely-flowable powder concentrates which, when administered in unit dose formulations, can provide more rapid and complete drug release than conventional drug containing formulations. This is of particular value for drugs, such as digoxin or phenytoin, where bioavailability problems exist.

According to the present invention there is provided a pharmaceutical composition comprising a freely-flowable powder, the powder comprising a porous, high absorption silica or silicate having absorbed therein at least 10% by volume of a liquid, pharmaceutically active

composition, based on the weight of powder plus liquid, provided that when the liquid pharmaceutically active composition is a corticoid solution, the silica or silicate has a mean particle size of at least 10 μ m in diameter.

Examples of useful silicas are precipitated silicas or xerogels. Examples of useful silicates are aluminosilicates or calcium silicates.

The silicas or silicates preferably have a liquid absorption capacity of from 100 to 300 mls per 100g. of silica or silicate, as determined by the ASTM D281 or DIN 53199 methods. Preferred silicas are those marketed by Degussa under the Sipernat and Wessalon trade marks.

The preferred percentage by volume of liquid is from 30% to 75%, more preferably 40% to 75% v/w.

The silicas or silicates suitably have a mean particle size of at least 10 μ m in diameter. Preferably the particle size is within the range of 10 μ m to 1 mm in diameter.

Suitably the composition is in unit dosage form. Examples of unit dose formulations of the present invention include capsule and tablet formulations, preferably a capsule formulation.

Preferably for capsule formulations, the silicas or silicates may have a mean particle size within the range of 20 μ m to 1 mm in diameter. A particularly preferred mean particle size is within the range of 30 μ m to 500 μ m in diameter.

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Preferably for tablet formulations, the silicas or silicates may have a mean particle size within the range of 10 μm to 500 μm . A particularly preferred mean particle size is within the range of 50 μm to 500 μm in diameter more particularly of 150 μm to 250 μm in diameter.

The liquid, pharmaceutically active composition preferably comprises a pharmaceutically active ingredient in a liquid diluent or carrier. The active ingredient may be dissolved or dispersed in the liquid diluent or carrier, which may be a water miscible or water immiscible medium.

Examples of liquid diluents or carriers include the following three classes:

(a) Water miscible carriers

Propylene Glycol
Polyethylene Glycol
Water
Solketal
Glycofurol
Dimethylisosorbide
Nonionic surface active agents

(b) Oils and Organic carriers

Fractionated Coconut Oil
Sesame Oil
Soya Bean Oil
Liquid Paraffin
Isopropylmyristate
Triacetin

(c) Semi-solid carriers

High molecular weight polyethylene glycols
White soft paraffin

Examples of pharmaceutically active ingredients include anti-hypotensive agents, anti-inflammatory agents, tranquilisers, cardiogenic agents, antibacterial agents, antidepressants, corticosteroids, anti-ulcer agents, anti-allergy agents and anti-obesity agents.

The above described compositions are particularly useful when the pharmaceutically active ingredients have poor aqueous solubility and bioavailability problems, such as diazepam and digoxin.

A preferred class of pharmaceutically active ingredients are anti-hypertensive agents in particular those described in European Published Patent Application No. 0076075, such as 6-cyano-3, 4-dihydro-2,2-dimethyl-trans-4-(2-oxo-1-pyrrolidinyl) -2H-benzo-[b]pyran-3-ol.

It has been found advantageous to dissolve these ingredients in a water miscible carrier, for example solketal or glycofurol, for absorption into a silica or silicate.

The freely flowable powder may be made by admixture of the liquid pharmaceutically active composition with the silica or silicate, with subsequent agitation to obtain homogeneous distribution of the composition in the silica or silicate.

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11 The liquid pharmaceutically active composition may be
12 made in a conventional manner, by admixture of a
13

14 pharmaceutically active ingredient with a suitable
15 liquid diluent or carrier.
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18 In the case where the liquid diluent or carrier is a
19 semi-solid material, formation of the freely flowable
20 powder is conveniently carried out by heating together
21 a mixture of silica or silicate and the semi-solid
22 above the melting point of the semi-solid, and shaking
23 the resulting mixture.
24

25 Tablets and capsules for administration may contain
26 conventional excipients such as binding agents, acacia,
27 gelatin, sorbitol, tragacanth, or
28 polyvinylpyrrolidone; fillers, for example lactose;
29 sugar, maize-starch, calcium phosphate, sorbitol or
30 glycine; tabletting lubricants, for example magnesium
31 stearate, talc, polyethylene glycol or silica;
32 disintegrants, for example potato starch or
33 cross-linked polyvinyl pyrrolidone; acceptable wetting
34 agents such as sodium lauryl sulphate; and conventional
35 flavouring or colouring agents.
36

37 Preferably the tablet or capsule formulation comprises
38 greater than 30% w/w of the freely flowable silica or
silicate.

Capsule formulations of the invention may be made in
conventional manner, by filling the freely flowable
powder into a capsule shell.

Tablet formulations of the invention may be made in
conventional manner, by compacting the freely flowable
powder, if necessary in the presence of a conventional
excipient such as those described above.

01
02
03 The following Examples illustrate the invention.
04

05 Example 1
06

07 Indomethacin capsules
08

09 A 25% w/v solution of Indomethacin was prepared in each
10 of the following carriers.
11

- 12 (a) Glycofurol
13 (b) Dimethylisosorbide
14 (c) 25% Synperonic 8* in Dimethylisosorbide
15

16 5.5 ml of each solution was mixed with 3.7 grams of
17 silica (Sipernat 50) to give a c.60% liquid inclusion
18 level. 1.15 grams of cross-linked polyvinylpyrrolidone
19 was added as a disintegrant. Sufficient quantity of
20 this mix was filled into a clear No. 2 hard gelatin
21 capsule to give a drug content of 25mg.
22

23 * Synperonic 8 is a non-ionic surfactant manufactured
24 by I.C.I.
25

26 Example 2
27

28 Ketazolam capsules
29

30 1.50g of ketazolam was dispersed in a 25% Tween 80 -
31 Solketal or dimethylisosorbide solution to a volume of
32 11ml and allowed to equilibrate for four hours.
33

34 5.5 ml of the dispersion was mixed with 3.70 grams of
35 silica (Sipernat 50). 1.15 grams of cross linked
36 polyvinylpyrrolidone was added as a disintegrant. 221
37 mg of this mix was filled into a clear No. 2 hard
38 gelatin capsule being equivalent to a ketazolam content
39 of 15 mg.

Example 3Diazepam capsules

A 9.1% w/v solution of diazepam in solketal was prepared.

5.5 ml of this solution was added to 3.70 grams of silica (Sipernat 50). 1.15 grams of cross-linked polyvinylpyrrolidone was added as the disintegrant. 218mg of mix, equivalent to 10 mg of diazepam, was filled into clear No. 2 hard gelatin capsules.

Example 4Digoxin capsules

A 0.25% w/v solution of digoxin was prepared in a solution of 95% Glycofurol: 5% water.

2ml of solution was added to 1.30 grams of silica (Sipernat 50). 0.35 grams of cross linked polyvinylpyrrolidone was added as the disintegrant. 189mg of mix, equivalent to 0.25mg digoxin, was filled into clear No. 2 hard gelatin capsules.

Example 5Capsules of 6-cyano-3,4-dihydro-2,2-dimethyl-trans-4-(2-oxo-1-pyrrolidinyl)-2H-benzo-[b]pyran-3-ol.

The title compound can be formulated into capsules in a manner analogous to that described in Example 4.

Experimental Results and Conclusions

Capsules of Example 1 were held in a copper wire twist and placed in 1500 ml of distilled water in a 2 litre round bottom flask, maintained at $37^{\circ}\text{C} \pm 1^{\circ}\text{C}$. The water was stirred for 30 minutes with a USP (1980) paddle stirrer at 60 rpm, 5ml samples being taken at regular intervals and assayed by UV spectroscopy at 317 nm wavelength. The latter wavelength is known to determine indomethacin in the presence of degradation products.

For comparison, commercially available Indocid 25 mg capsules, (Indocid is a trade mark), were subjected to the same treatment as above.

Indocid capsules were found to release their contents relatively slowly, and only 57% was released within 30 minutes. By contrast, release from the capsules of Example 1 was more rapid and more complete. After 30 mins, about 95% of the contents of the Indomethacin capsules of Example 1, using 25% Synperonic 8 in dimethylisobutylate as liquid carrier, were released.

Claims

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1. A pharmaceutical composition comprising a freely flowable powder, the powder comprising a porous, high absorption silica or silicate having absorbed therein at least 10% by volume of a liquid, pharmaceutically active composition, based on the weight of powder plus liquid, provided that when the liquid pharmaceutically active composition is a corticoid solution the silica or silicate has a mean particle size of at least 10 μ m in diameter.
2. A composition according to claim 1 wherein the porous, high absorption silica or silicate is a precipitated silica or a xerogel, or aluminosilicate or calcium silicate.
3. A composition according to claim 1 or claim 2 wherein the silica or silicate has a mean particle size of at least 10 μ m in diameter.
4. A composition according to claim 3 wherein the silica or silicate has a mean particle size of from 10 μ m to 1mm in diameter.
5. A composition according to any one of the preceding claims wherein the composition is in unit dosage form.
6. A composition according to claim 5 wherein the unit dosage form is a capsule, or a tablet.
7. A composition according to any one of the preceding claims wherein the liquid, pharmaceutically active composition comprises a pharmaceutically active ingredient and a liquid diluent or carrier.

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8. A composition according to claim 7, wherein the pharmaceutically active ingredient is an anti-hypertensive agent, an anti-inflammatory agent, a tranquiliser, a cardiotonic agent, an antibacterial agent, an antidepressant, a corticosteroid, an anti-ulcer agent, an anti-allergy agent or an anti-obesity agent.
 9. A composition according to claim 8 wherein the pharmaceutically active ingredient is 6-cyano-3, 4-dihydro-2,2-dimethyl-trans-4-(2-oxo-1-pyrrolidinyl)-2H-benzo-[b]pyran-3-ol, Indomethacin, ketazolam, Diazepam or digoxin.
 10. A process for preparing a composition according to claim 1 which process comprises admixing a liquid pharmaceutically active composition with a silica or silicate.